



TECHNICAL DATA SHEET

SHIELDCOAT RUSTSEAL T

DESCRIPTION: RUSTSHIELD T is a two component solvent based acrylic anti-rust sealer/primer designed to penetrate and seal surface rusted roofs.

RECOMMENDED USE: RUSTSHIELD T is used to prime and seal all surface rusted metal roofs including COLORBOND® and provides an excellent interface for either THERMABOND HRC or ROOFBOND MEMBRANE COATING systems.

APPLICATION PROCESS: Shieldcoat recommended surface preparation is crucial and is the responsibility of the Builder/Contractor/Applicator. Weather conditions must be considered and deemed suitable before proceeding. High humidity will affect drying and recoat times.

CLEAN: The surface must be thoroughly cleaned using a high pressure cleaner at a minimum 3000psi. **Replace:** Cut and replace all areas that have no structural integrity (areas that have rusted through or pin holed). Replace rusty screws. **Make Sound:** Wire brush flaking or peeling rust and/or paint. **Rust Convert:** Spot prime heavily surface rusted areas with a suitable rust converter and allow 24 hours to dry. **Pre-Mix:** Combine the two components together and mix well with a plunger. **Surface Primed:** Apply one even coat of RUSTSHIELD T by airless spray using a 517 tip.

FINISH COATS: Apply two coats of either THERMABOND HRC or ROOFBOND MEMBRANE COATING systems as per instructions.

TYPICAL PROPERTIES:

Colour: Amber, dries transparent

Finish: semi-gloss

Size: 15 Ltr

Volume solids: 30%

Theoretical spreading rate: 6 m² / Litre

Application surface temperature: 10°C to 40°C

Touch Dry: 1-2 hours*

Recoat: 24 hours *

Full Cure: 10-14 days*

Drinking Water Safe: Once over coated and after 10 days* curing and initial rinse (rain or garden hose pressure).

Shelf life: 24 Month

*All figures are quoted at 25° Celsius and 50% Relative Humidity



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APPLICATION DETAILS / GUIDE

Application method: Airless spray / Brush / Roller

Thinner: Not recommended, but if necessary use xylene thinners sparingly

Airless Tip Size: 519

Clean up: Xylene

Indicated film thickness, wet: 165 microns (WFT)

Indicated film thickness, dry: 50 microns (DFT)

Coats Required: 1 (minimum)

HEALTH AND SAFETY

Contact Poisons Information Center on Phone: 13 11 26 or a doctor.

Ingestion: Do not induce vomiting. Give water to drink. Seek medical assistance.

Eye Contact: Flush eyes using eye baths until irritation subsides. Seek medical assistance.

Inhalation: Remove to fresh air. Seek medical assistance

Skin Contact: Wash thoroughly with soap and water. Launder clothing before reuse. Seek medical assistance if irritations persist.

Medical attention: Treat symptomatically.

First Aid Facilities: Eye Baths, safety showers.

RECOMMENDATIONS AND PRECAUTIONS

Ensure that appropriate workplace health and safety methods and PPE are used when working with this product.

Ensure adequate ventilation when using this product.

When drinking water collection systems are in place, Shieldcoat recommends disconnecting the system prior commencing work, then allowing 10 days curing of the painted system and a thorough fresh water rinse (Rain or garden hose pressure) before reconnecting the system.

Ensure that this product is applied in full accordance with Shieldcoat recommendations.

MSDS: Available on request or download from the Shieldcoat website. www.shieldcoat.com.au

DISCLAIMER: Shieldcoat advises that the applicator of this product is responsible to determine and verify its suitability for the intended use prior to application. The data and recommendations contained within this document were true and accurate at the time of writing.